
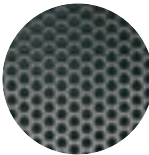
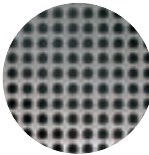
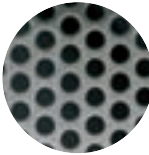
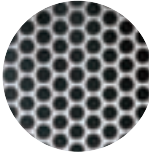


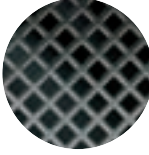

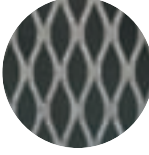

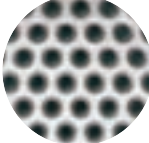




vision

perforated materials

perforated materials for
innovative architectural solutions

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	vision 32 pages 6-7
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Vision is a unique collection of perforated and decorative materials, chosen to inspire the architectural specifier; a range of materials, patterns and finishes which allow designs for the real world to come to life. The Vision range offers fully finished, functional and decorative architectural products ready for installation.



vision 30

Pattern R6.35 T11.0

Open area 30%

Materials Mild Steel
Aluminium
Stainless Steel

Finishes Polished, Brushed
Powder Coated

case study Topcliffe House

Client Castle Vale housing action trust

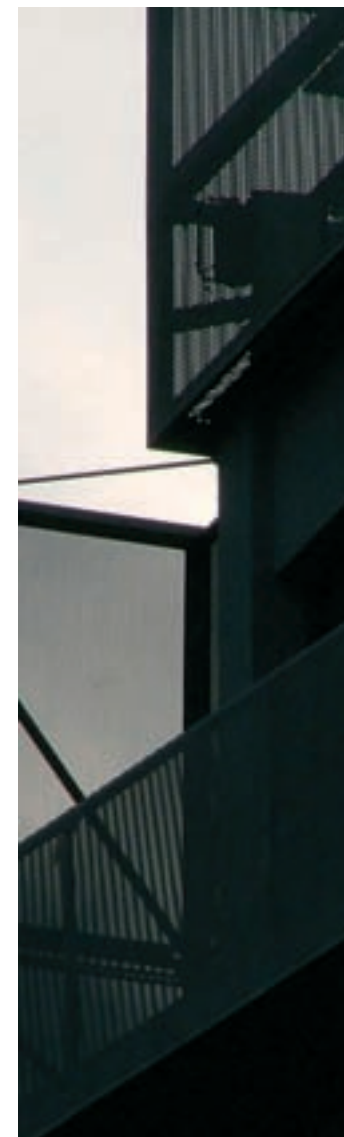
Architect BM3 Birmingham

Main Contractor Mansell Construction Services Ltd

Sub Contractor Structural Stairways

Application Balcony front panels, side panels and halo

Materials used Stainless Steel 304, 60 grit polished, 2mm thick,
6.35mm round hole 11.0mm 60 degree
staggered pitch



vision 40

Pattern R6.35 T9.53

Open area 40%

Materials Mild Steel
Aluminium
Stainless Steel

Finishes Polished, Brushed
Powder Coated

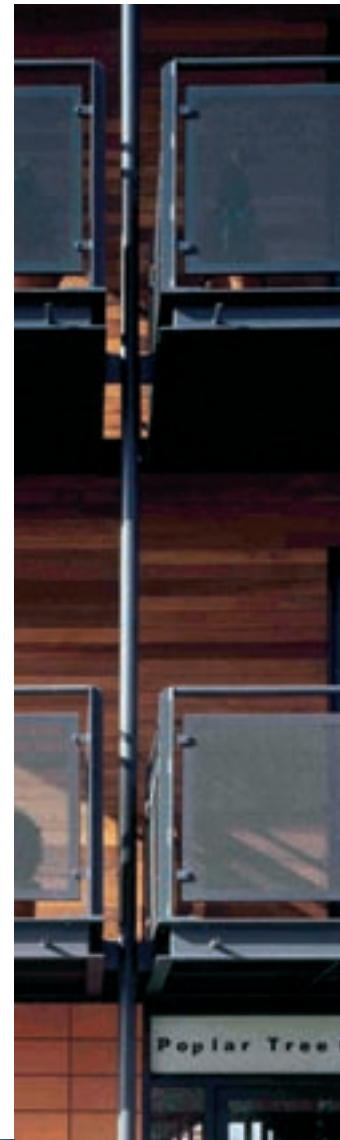
case study Sixth Avenue Apartments, York

Architect Cartwright Pickard

Main Contractor Yorkon

Application Balcony panels

Materials used Perforated Aluminium 1050A, 2mm and 3mm thick, with a 6.35mm round hole on a 9.53mm triangular pitch. Both thicknesses in a combination of painted and anodised finishes.



vision 32

Pattern R8 U12.5

Open area 32%

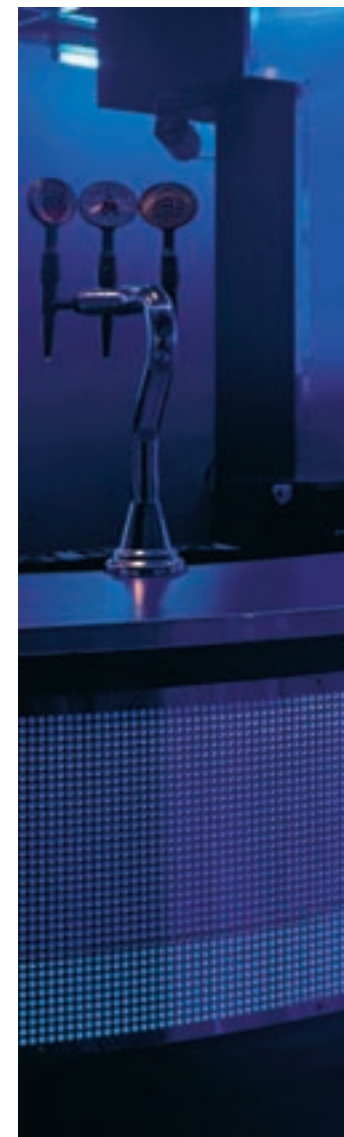
Materials Mild Steel
Aluminium
Stainless Steel

Finishes Polished, Brushed
Powder Coated

case study Twilight Zone night club, Redruth

Application Decorative cladding to bar

Materials used Stainless Steel 304, 1.5mm thick, 8mm round hole
12.5mm square pitch



vision 41

Pattern R12.7 T19.05

Open area 41%

Materials Mild Steel
Aluminium
Stainless Steel

Finishes Polished, Brushed
Powder Coated
Galvanised

case study Topcliffe House

Client Castle Vale housing action trust

Architect BM3 Birmingham

Main Contractor Mansell Construction Services Ltd

Sub Contractor Structural Stairways

Application Soffit panels to balconies

Materials used Stainless Steel 304, 240 grit polished, 1.5mm thick,
12.7mm round hole 19.05mm staggered pitch



vision 50

Pattern R9.5 T12.7

Open area 50%

Materials Mild Steel
Aluminium
Stainless Steel

Finishes Polished, Brushed
Powder Coated
Galvanised

case study Yardleys School, Tyseley, Birmingham

Main Contractor Galliford Midlands

Sub Contractor J W Head & Associates Ltd

Application Balustrading to stairs and balconies

Materials used Mild Steel DC01 1.5mm thick, 9.5mm round hole
12.7mm 60 degree staggered pitch
Edged with US 5 edging section
Painted on site



vision 20

Pattern R25 U50

Open area 20%

Materials Mild Steel
Aluminium
Stainless Steel

Finishes Polished, Brushed
Powder Coated
Galvanised

case study NE Worcester College, Redditch Campus

Main Contractor Pettifers Construction

Sub Contractor R J Kingston Engineering Ltd

Application Balustrading to stairs and balconies

Materials used Mild Steel DC01 3mm thick, 25mm round hole
50mm square pitch
Powder Coated



vision 38

Pattern R40 U57.5

Open area 38%

Materials Mild Steel
Aluminium
Stainless Steel

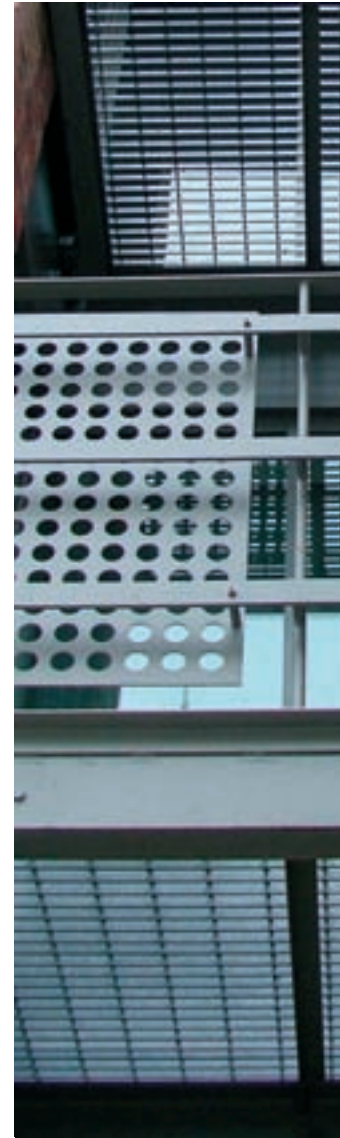
Finishes Polished, Brushed
Powder Coated
Galvanised

case study Chester Flats, City Road

Main Contractor Merseyside Fabs

Application Juliet Balconies

Materials used Mild Steel DC01 3mm thick, 40mm round hole
57.5mm square pitch
Powder Coated



vision 44

Pattern C10 M15

Open area 44%

Materials Mild Steel
Aluminium
Stainless Steel

Finishes Polished, Brushed
Powder Coated
Galvanised

case study The Curry Mahal Restaurant, Hove

Main Contractor SP Displays (Brighton) Ltd

Application Decorative columns on restaurant frontage

Materials used Stainless Steel 304, 240 grit polished, 1.5mm thick,
10mm square hole, 15mm 45 degree staggered pitch



vision 48

Pattern LC 16 x 6 C 20 x 10

Open area 48%

Materials Mild Steel
Aluminium
Stainless Steel

Finishes Polished, Brushed
Powder Coated
Galvanised

case study Manchester City F.C. Superstore

Main Contractor Mentha Halsall Shopfitters Ltd

Application Air vent covers and merchandising units

Materials used Stainless Steel 304, 240 grit polished, 1.5mm thick,
16mm x 6mm square end slot, 20mm x 10mm
rectangular pitch



vision 58

Pattern 39.12lwm x 14.22swm x 2.69mm
4.57mm strand

Open area 58%

Materials Mild Steel
Aluminium
Stainless Steel

Finishes Galvanised
Powder Coated

case study Ash & Lacy Head Office

Application Car park balustrading

Materials used Expanded Mild Steel DD11 Hot Dip Galvanised
2.69mm thick



dimple

Pattern R6 U25

Materials Mild Steel
Aluminium
Stainless Steel

Finishes Polished, Brushed
Powder Coated

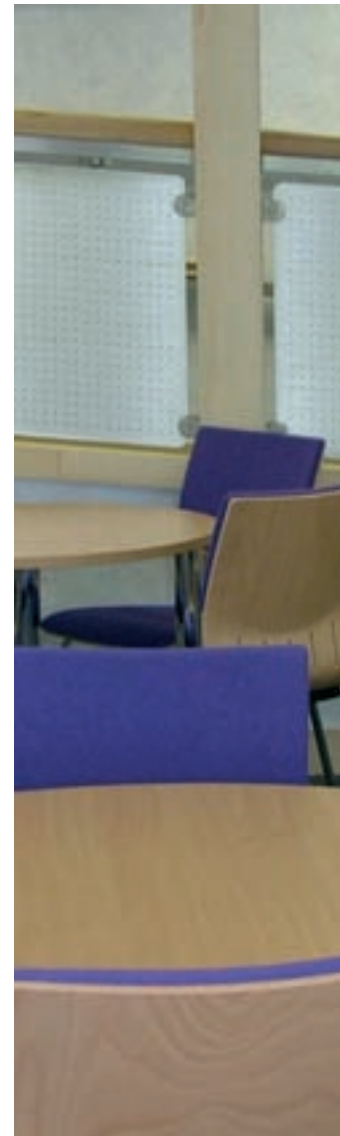
case study Aberdeen College

Architect JPM Design

Main Contractor CM Glasgow

Application Decorative wall cladding and balustrading

Materials used Aluminium 1050A H14 240 silicon
Grit polished 1.5mm thick



conical

Pattern R9.05 Conical T18.75

Open area 23%

Materials Mild Steel
Aluminium
Stainless Steel

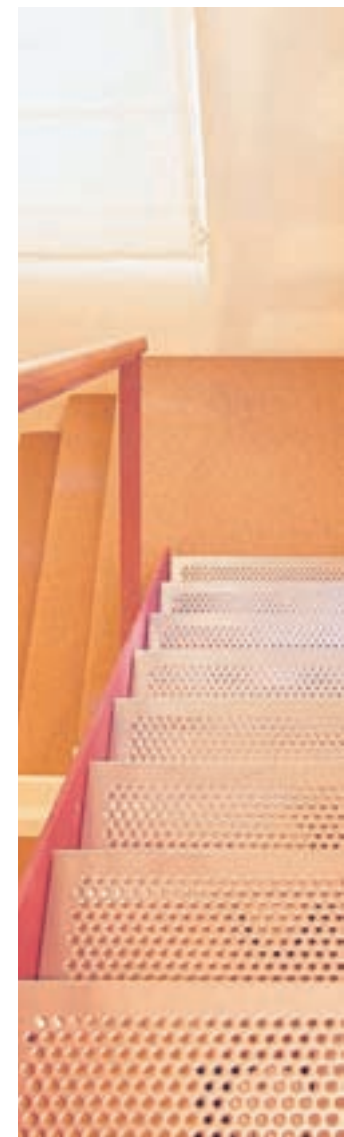
Finishes Polished, Brushed
Powder Coated

case study The Cliftons, Royal Naval Hospital development

Main Contractor Taylor Woodrow (Gibraltar)

Application Formed by Ash & Lacy into stair treads

Materials used Stainless Steel 304, 2mm thick, 9.05mm conical hole, 18.75mm 60 degree staggered pitch



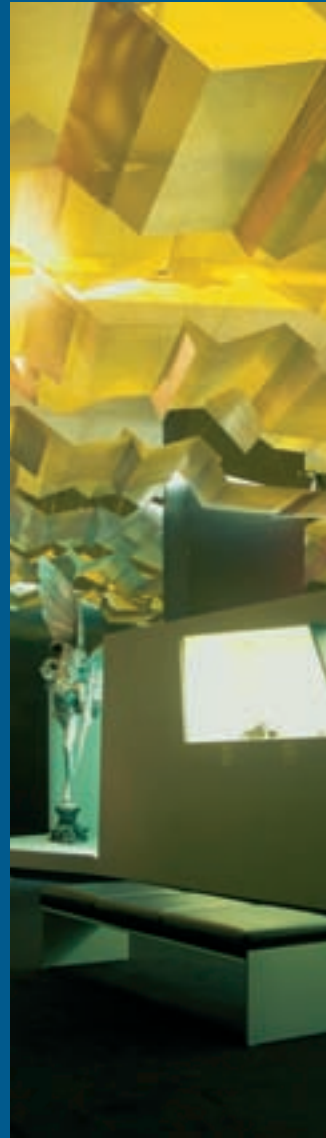
visionplus

A totally new service designed to complement the exceptional quality of the vision range, visionplus brings you all the benefits of our specialist knowledge and experience as the UK's leading manufacture and provider of architectural perforating solutions.

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- Fabrication and structural steel work services
- Finishing, including galvanising, powder coating, polyzinc coating, polishing, printed images and other special finishes
- Installation



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South West: Tel: 0117 922 7665

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